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Bro-Tek
-Making tractors parts our business

MODEL# BX-F-M-EXT



bro-tek@hotmail.com

Kubota series; **BX22,BX23,BX24,BX25,BX1500,BX1800/30/50/60,BX2200/30,BX2350/60 & BX2660**

1. Introduction:

A. Proud Owner:

- . You are now the proud owner of a Bro-Tek Skid Plate extension. This Skid Plate extension (BX-F-M-EXT) is made to fit with Mid to Rear skid plate (BX-M-R-MMM). With these two skid plates, the BX will be armored like a tank. The skid plates will outlast your original Kubota tractor & be ready for your next one. Please read these instructions before installing the Skid Plate. The Skid Plate has been designed for easy installation & pre-painted with a very durable paint (Dupli-Color/High Perf Graphite Wheel).



Important I do not recommend having the front skid plate with the mid mount mower (MMM) installed on your machine. Note: Removing the front skid plate only takes 3 minutes.

B. Feedback:

- . We would love any feedback that you could give us (Positive/Negative) in order to improve our product line. Please email us your comments/pictures too:
bro-tek@hotmail.com or you can reach me at www.bro-tek.com

2. Safety Precautions: **Important Safety**

- A. Park on a firm level area.
- B. Stop engine, set brake, remove key and wait for all moving parts to stop before servicing, adjusting or unplugging.
- C. Block up before working beneath unit.

3. Tools/torque/Parts required:

- A. Socket 5/8" @40lb-ft.
 - B. Torque wrench (22 to 115Lb-Ft).
 - C. Wrenches or socket (1/2"@10Lb-Ft).
 - D. The Mid to Rear skid plate (K-BX-M-R-MMM) will have to be installed prior.
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4. Assembly Instructions:

.1 Once you have followed the safety precautions & have removed the skid plate from its packaging, please take note of all the parts & follow the assembly instructions.

.2 Free up work place of all disturbance & clutter. Take your time installing it (This can be easily done by one person in 5 to 15 minutes).

.3 Remove the nut & lock washer (Except BX24,2350,2360, 25 & 2660, there already an empty hole) on the front drive shaft bracket & line up the skid plate with the bolt. Install the supplied bolt on the other side. Install new washer/ lock washer& nuts on each side.





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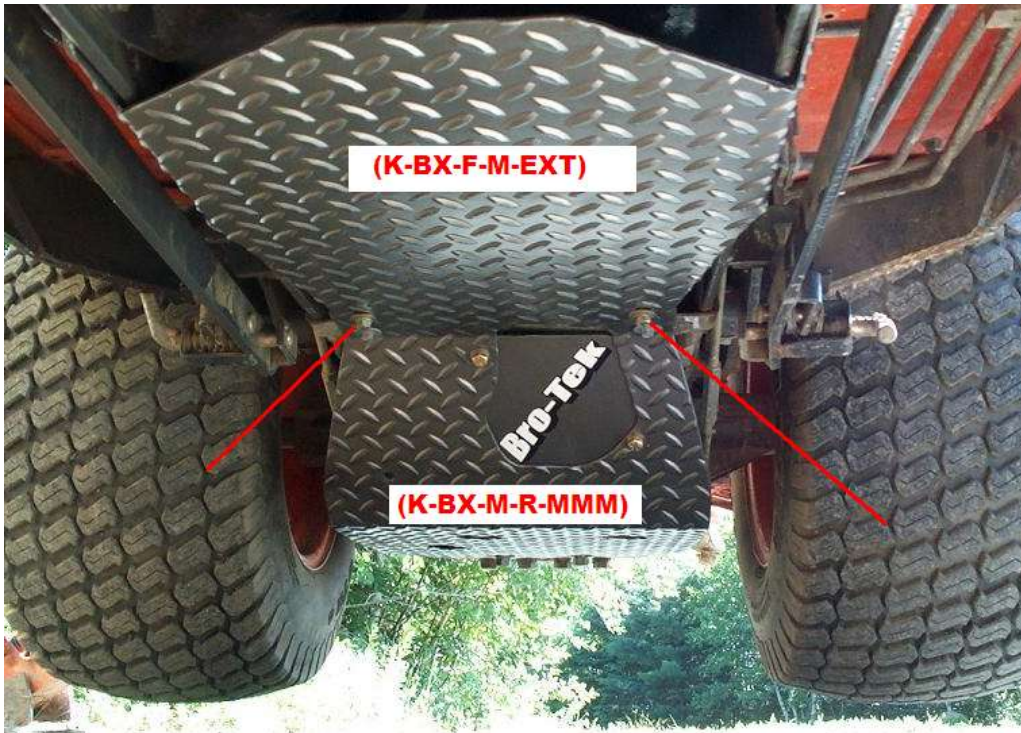
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.4 Lift the skid plate (BX-F-M-EXT) until it makes contact with the (BX-M-R-MMM). The two holes in the back, should line up with the welded nuts in the (BX-M-R-MMM). For any reason the holes & nuts do not line up, some adjustment on the (BX-M-R-MMM) will have to be done.



.5 Install the two supplied bolts (5/16" bolts/washers/lock washers) at the red outline in above photo. You can torque the two bolts with a 1/2" socket @10Lb-Ft.

.6 Return to front of the skid plate & torque the two nuts (5/8" @40lb-ft). Note: When regular maintenance of the fuel filter, the rear bolts only have to be removed & the skid plate will open up (shown in photo) for full access to these.



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.7 Check everything out for clearances & binding. Recheck nuts & bolts every month. If attachment is installed, check their clearances with the skid plates (put the 3pt in the lowest & highest position).



Important Safety If there is a point of contact, do not continue to use tractor. I've noticed that Kubota does/can make changes in their equipment without any notices, for this reason it's hard to foresee all problems. I do not recommend having the front skid plate with the mid mount mower (MMM) installed on your machine.

5. **Congratulations:**

You have successfully installed your Bro-Tek Skid Plate. I hope this was a pleasant experience & that you would recommend this product to all of your tractor friends. The skid plate can remain on the tractor, for all the preventative maintenances & the everyday use.

6. **Thank you:**

We would like to thank you for supporting us & hope to do future business with you with, our new upcoming line of products.
