



www.bro-tek.com

Bro-Tek
-Making tractors parts our business

MODEL# BX-REAR



bro-tek@hotmail.com

Series; **BX22,BX23,BX24,BX25,BX1500,BX18/00/30/50/60/80,BX22/00/30,BX23/50/60/80&BX26/60/70/80**




1. Introduction:

A. Proud Owner:

. You are now the proud owner of a Bro-Tek Wheel Spacers. These Wheel Spacers are made for your tractor rear axle. It will outlast your tractor & be ready for your next one. Please read these instructions, before installing the Wheel Spacers. The Wheel Spacers are been design as an easy bolt-on item. Unit will be shipped complete in a box, all hardware included. Size listed is per spacer, so 2" will give a 4" total extra stance. Spacer Listing is a kit, which always includes 2 spacers.



B. Feedback:

. We would love any feedback that you could give us (Positive/Negative), to improve our product line. Please email us your comments/pictures too: bro-tek@hotmail.com or you can reach us at www.bro-tek.com

 **Important** If you have a Mid Mount Mower

Please note that some rear spacers may interfere with the mid mount mower (MMM). Here are some guidelines:

- The 48" mower deck can have wheel spacers installed with any size of decks.
- The 1.4" spacers will work with all the mower mowers decks.
- The 2 inch spacers normally work with the 60" decks, but always check with steps below.
- The 2.5 inch spacers you need to measure the gap between the 2 rear deck wheel & rear tires. Lift the deck to max height & use a piece of 2x4 lumbers as a straight edge.
- The 3 inch spacers we highly recommend these, if you can, especially if you have a cab.
- The 4 inch spacers, same as 3" with a cab & driving around some side hills.

Save these  Instructions/Safety Manual  owner/operator/installer



www.bro-tek.com



-Making tractors parts our business

MODEL# BX-REAR



bro-tek@hotmail.com

Series; **BX22,BX23,BX24,BX25,BX1500,BX18/00/30/50/60/80,BX22/00/30,BX23/50/60/80&BX26/60/70/80**

2. **Safety Precautions:**  **Important Safety**

- A. Park on a firm level area.
- B. Stop engine, set brake, remove key and wait for all moving parts to stop before servicing, adjusting or unplugging.
- C. Block up before working beneath unit.

3. **Tools/torque/Parts required:**

- A. **Wrenches** or **socket** (3/4", 13/16")
- B. **Torque wrench** (capacity rating range 0-96Lb-Ft =130N/M).
- C. **Floor Jack & Jack stands.**
- D. Pry-bar or round pipe (see pic below).
- E. Loctite, Medium Strength Thread locker (Blue)


4. **Assembly Instructions:**

A. Once you have followed the safety precautions & have removed the Wheel Spacers from its packaging, please take notes of all the parts & follow the assembly instruction.


B. Free up work place of all disturbances & clutter. Take your time installing it (This can be easily be done by one person in 15 to 35 minutes).

C. Before lifting, with the jack, the tractor, break loose the nuts on the rear wheels (13/16" Socket), this will help out.

D. If you have the backhoe on, save yourself some time & use the stabilizer of the backhoe to lift the rear. For those without a backhoe it time for the floor jack. (Ref to owner's manual)

 Jack stands must be stable/secure place on the tractor & ground.

E. It's the time to remove the tire.

 **Caution** if you have loaded tires and haven't taken them off before then beware, they can be VERY heavy. Make sure that the jack stands are stable before removing the wheel.

F. The factory OEM Lug bolts shall be reused to install the spacer to the axle. **Note: On certain BX model/Year, each axle will have 2 studs & 3 lug bolt. These Studs remain on the axle, do not remove these.*



www.bro-tek.com

Bro-Tek
-Making tractors parts our business

MODEL# BX-REAR



bro-tek@hotmail.com

Series; **BX22,BX23,BX24,BX25,BX1500,BX18/00/30/50/60/80,BX22/00/30,BX23/50/60/80&BX26/60/70/80**

Now is a good time to test fit the spacer to the Axle & then to the wheel rim. The spacer should make full contact to the axle & the nuts/lug bolt has full tread contact ⚠, it's much easier to sort any problems without having anything bolted down.

If everything looks good add some Loctite to Lug Bolt ⚠

G.To install the spacers, you may need a long bar (if hand brake is not strong enough) to hold the axle from turning. We found that a 2-3feet piece length of 2x4 lumber places sideways works best.



⚠ careful not to damage the wheel spacers stud /treads

Get your 13/16" socket & make sure to reuse the factory Lug bolt ⚠ The bolts have a tapered end, make sure only tapered bolts are used to install the spacers to the axle. (*on some model; with 2 factory studs, use the spacers gold tapered nut to complete the install).

⚠ Please take the time to make the install/Torque bolt in 3 steps. First hand tightens the bolts; Second torque the bolts to half the torque in a crisscross/Star pattern & finally torque the bolt to their final value of 90 ft. lbs for the spacers to the axle.

H. Get your socket & add Loctite to the studs on the spacer. Install the rim/wheel & now use the new nuts from the spacer, making sure they are flip to the proper end. Torque the nuts to 90 ft. lbs for the rim in the same 3 steps as above (3/4" Socket).

We have found that having a metal shovel and rolling the tire onto it, makes the job of lining up everything must easier. One can slide the tire around, pry & lever the tire into place.

Save these ⚠ Instructions/Safety Manual ⚠ owner/operator/installer



www.bro-tek.com

Bro-Tek
-Making tractors parts our business

MODEL# BX-REAR



bro-tek@hotmail.com

Series; **BX22,BX23,BX24,BX25,BX1500,BX18/00/30/50/60/80,BX22/00/30,BX23/50/60/80&BX26/60/70/80**

I. Check clearances around the Wheel, no point of contact should be noticed. Make sure to fully turn the steering left/right.

J. Check everything out for clearances & binding. Recheck nuts & bolts after the first 2 hours of travel & at your regular oil change.

⚠ A **low-speed** test drive on a bumpy terrain with steering fully rotated should reveal any problem area. Make sure to **correct the problem before any other driving**.

Our recommendations would be to make witness marks after installed, using a paint pen on the back side of the axle lug bolts & also on the studs /lug nut of the wheel side. Make for an easy inspection of the tractor.



5. **Congratulations:**

You have successfully installed your Bro-Tek Wheel Spacers. We hope this was a pleasant experience & that you would recommend this product to all of your tractor friends. The Wheel Spacers can remain on the tractor for all the preventative maintenances & the everyday use.

6. **Thank you:**

We would like to thank you for supporting us & hope to do future business with you with our new upcoming line of products.