



www.bro-tek.com



Model# B2650

Series; **B2650 Rear Skid Plate**



bro-tek@hotmail.com


1. **Introduction:**

A. Proud Owner:

- . You are now the proud owner of a Bro-Tek Skid Plate. This Skid Plate (K-B2650-R) is made of 1/8" steel diamond plate. It will outlast your original Kubota tractor & be ready for your next one. Please read these instructions before installing the Skid Plate. The Skid Plate has been designed for easy installation & pre-painted with a very durable paint (Dupli-Color/High Perf Graphite Wheel).

B. Feedback:

- . We would love any feedback that you could give us (Positive/Negative) in order to improve our product line. Please email us your comments/pictures too: bro-tek@hotmail.com or visit our web site www.bro-tek.com

2. **Safety Precautions:**  **Important Safety**

- A. Park on a firm level area.
- B. Stop engine, set brake, remove key and wait for all moving parts to stop before servicing, adjusting or unplugging.
- C. Block up before working beneath unit.

3. **Tools/torque/Parts required:**

- A. **Wrenches** or **socket** (3/4" @ 60Lb-Ft) for new bolt Rear axle case.
- B. **Socket** (22mm@90lb-ft or 7/8") for rear bolts.
- C. **Torque wrench** (22 to 115Lb-Ft).
- D. **Wrenches** or **socket** (1/2" @ 10Lb-Ft) U-Bolts.



Important The skid plate is not design for any mid PTO device. (No mid mount Mower, front snowblower. etc...)



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4. Assembly Instructions: **⚠ Important Safety**

.1 Once you have followed the safety precautions & have removed the skid plate from its packaging, please take note of all the parts & follow the assembly instructions.

.2 Free up the work place of all disturbance & clutter. Take your time installing it (This can be easily done by one person in 15 to 30 minutes).

.3 Use the supplied washers, lock washers & bolts (M12x1.75) install the two bolts, one on each side (Axle casting). Line up the holes in the skid plate with the two bolts (See photo- view from Passenger side of tractor FEL valve).





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.4 Install the two U-Bolts (Photo B).
Leave some play (do not tighten if you're installing the front skid) line everything up first. Like the one shown in the photos below.



.6 Line up the front of the skid plate in a manner that it is centered between the frame rails. Check clearances around the skid plate so that there are no points of contact other than the mounting locations & the bottom cross member.



.7 Torque the nuts (1/2" wrench) on the U-Bolt to 10 lb.-ft and 65 lb.-ft the 2-rear bolt on the axle casting.



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.8 Check everything out for clearances & binding. Recheck nuts & bolts every month.



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.9 If the Mid Power Take Off (PTO) is to be use, remove the skid plate

5. Congratulations:

You have successfully installed your Bro-Tek Skid Plate. I hope this was a pleasant experience & that you would recommend this product to all of your tractor friends. The skid plate can remain on the tractor, for all the preventative maintenances & the everyday use.

6. Thank you:

We would like to thank you for supporting us & hope to do future business with you with, our new upcoming line of products.

Over the years, we have heard horrors stories;

There's multiple reason to have the Bro-Tek skid plate (the only one on the market to protect all the way to the back of the tractor).

The transmission case, which are in aluminum, can get hit by rock & crack open (+ \$2K repair).

High grass/hay will wrap around the drive shaft off the engine/Transmission & wedge the oil seal, which will fail.

Debris can rip off fuel/hydraulic lines, electrical wiring. etc.

The transmission oil filter, which is fully exposed, can get hit by rock & crack open (+ \$2K repair).