



[www.bro-tek.com](http://www.bro-tek.com)



**Model# B2650**

**Series; B2650 Fuel Filter guard**



[bro-tek@hotmail.com](mailto:bro-tek@hotmail.com)

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1. **Introduction:**

**A. Proud Owner:**

- . You are now the proud owner of a Bro-Tek Fuel filter guard/Skid Plate. This Skid Plate (K-B2650-G) is made of 1/8" steel diamond plate. It will outlast your original Kubota tractor & be ready for your next one. Please read these instructions before installing the Skid Plate. The Skid Plate has been designed for easy installation & pre-painted with a very durable paint (Dupli-Color/High Perf Graphite Wheel).

**B. Feedback:**

- . We would love any feedback that you could give us (Positive/Negative) in order to improve our product line. Please email us your comments/pictures too:  
[bro-tek@hotmail.com](mailto:bro-tek@hotmail.com) or visit our web site [www.bro-tek.com](http://www.bro-tek.com)

2. **Safety Precautions:**  **Important Safety**

- A. Park on a firm level area.
- B. Stop engine, set brake, remove key and wait for all moving parts to stop before servicing, adjusting or unplugging.
- C. Block up before working beneath unit.

3. **Tools/torque/Parts required:**

- A. **Socket** (22mm@90lb-ft or 7/8") for **front end loader frame**.
- B. **Torque wrench** (22 to 115Lb-Ft).
- C. **Wrenches** or **socket** (1/2" @ 10Lb-Ft) U-Bolts.



**Important \*\***The rear skid plate is required\*\* to mount this Front skid plate & none are designed for any mid PTO device. (No mid mount Mower, front snowblower. etc....)



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4. Assembly Instructions:  **Important Safety**

.1 Once you have followed the safety precautions & have removed the skid plate from its packaging, please take note of all the parts & follow the assembly instructions.

.2 Free up the work place of all disturbance & clutter. Take your time installing it (This can be easily done by one person in 15 to 30 minutes).

.3 Remove the 2 bolts on the side of the FEL sub frame, using a  $\frac{3}{4}$ " Socket. & push the 2 U-Bolt supplied in the kit, into the pre hole in the back of the sub frame (as below pic) Use the supplied washers, lock washers & bolts (5/16") install the two bolts, one on the front of the existing Bro-Tek rear skid plate which is needed to be pre-installed, in order to install this front skid plate on top of the Rear. Line up the holes in the skid plate with the two U-bolts (See photo- view from Passenger side of tractor FEL valve).



Add the supplied bolt and nut to existing hole



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.6 Line up the guard/skid plate in a manner that it is line up with the hole on the rear skid plate. Check clearances around the skid plate so that there are no points of contact other than the mounting locations & the bottom cross member.



.7 Torque the nuts (1/2" wrench) on the 2 bolts.

.8 Check everything out for clearances & binding. Recheck nuts & bolts every oil change.

.9 If the Mid Power Take Off (PTO) is to be use, remove the skid plate

## 5. Congratulations:

You have successfully installed your Bro-Tek Skid Plate. I hope this was a pleasant experience & that you would recommend this product to all of your tractor friends. The skid plate can remain on the tractor, for all the preventative maintenances & the everyday use.

## 6. Thank you:

We would like to thank you for supporting us & hope to do future business with you with, our new upcoming line of products.