



www.bro-tek.com



Model# B2650

Series; **B2650 Front skid Extension**



bro-tek@hotmail.com


1. **Introduction:**

A. Proud Owner:

- . You are now the proud owner of a Bro-Tek Skid Plate. This Skid Plate (K-B2650-F) is made of 1/8" steel diamond plate. It will outlast your original Kubota tractor & be ready for your next one. Please read these instructions before installing the Skid Plate. The Skid Plate has been designed for easy installation & pre-painted with a very durable paint (Dupli-Color/High Perf Graphite Wheel).

B. Feedback:

- . We would love any feedback that you could give us (Positive/Negative) in order to improve our product line. Please email us your comments/pictures too:
bro-tek@hotmail.com or visit our web site www.bro-tek.com

2. **Safety Precautions:**  **Important Safety**

- A. Park on a firm level area.
- B. Stop engine, set brake, remove key and wait for all moving parts to stop before servicing, adjusting or unplugging.
- C. Block up before working beneath unit.

3. **Tools/torque/Parts required:**

- A. **Socket** (22mm@90lb-ft or 7/8") for **front end loader frame**.
- B. **Torque wrench** (22 to 115Lb-Ft).
- C. **Wrenches** or **socket** (1/2" @ 10Lb-Ft) U-Bolts.



Important **The rear skid plate is required** to mount this Front skid plate & none are designed for any mid PTO device. (No mid mount Mower, front snowblower. etc....)



www.bro-tek.com



Model# B2650

Series; **B2650 Front skid Extension**



bro-tek@hotmail.com

4. Assembly Instructions:  **Important Safety**

.1 Once you have followed the safety precautions & have removed the skid plate from its packaging, please take note of all the parts & follow the assembly instructions.

.2 Free up the work place of all disturbance & clutter. Take your time installing it (This can be easily done by one person in 15 to 30 minutes).

.3 Remove the 2 bolts on the side of the FEL sub frame, using a $\frac{3}{4}$ " Socket. & push the 2 U-Bolt supplied in the kit, into the pre hole in the back of the sub frame (as below pic) Use the supplied washers, lock washers & bolts (5/16") install the two bolts, one on the front of the existing Bro-Tek rear skid plate which is needed to be pre-installed, in order to install this front skid plate on top of the Rear. Line up the holes in the skid plate with the two U-bolts (See photo- view from Passenger side of tractor FEL valve).



.4 Install the last U-Bolt all the way to the front around the front axle tube & line everything up before torquing down (photo below).



www.bro-tek.com



Model# B2650

Series; **B2650 Front skid Extension**



bro-tek@hotmail.com



.6 Line up the front of the skid plate in a manner that it is centered between the frame rails. Check clearances around the skid plate so that there are no points of contact other than the mounting locations & the bottom cross member.

.7 Torque the nuts (1/2" wrench) on the U-Bolt to 10 lb-ft and 95 lb-ft for the 2-side bolt on the sub frame.

.8 Check everything out for clearances & binding. Recheck nuts & bolts every oil change.

.9 If the Mid Power Take Off (PTO) is to be use, remove the skid plate

5. **Congratulations:**

You have successfully installed your Bro-Tek Skid Plate. I hope this was a pleasant experience & that you would recommend this product to all of your tractor friends. The skid plate can remain on the tractor, for all the preventative maintenances & the everyday use.

6. **Thank you:**

We would like to thank you for supporting us & hope to do future business with you with, our new upcoming line of products.